

# Classic Instruments

***1963 – 1967***

***Corvette***

Installation Manual

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## **Welcome from the Team at Classic Instruments!**

Our congratulations and appreciation for your purchase of one of the finest quality sets of specialty instruments ever produced! Your instrument set has been conceived, designed, and manufactured by Classic Instruments, Inc. in the U.S.A. Each instrument has been tested and certified for accuracy and quality before packaging and shipping.

For trouble-free installation and operation follow the instructions exactly as outlined. Your instruments were assembled to precise specifications and although each has a seven (7) year warranty covering defective parts and workmanship – this warranty will not cover instruments or sender units which have been installed incorrectly.

Follow our recommended procedures for installation and proper hookup to maintain the value and appearance of your instrument set during many future years of accurate and dependable service!

### **LIMITED WARRANTY**

Classic Instruments, Inc. (CI) warrants to the original purchaser that any CI product manufactured or supplied by CI will be free from defects in material and workmanship under normal use and service for a period of seven (7) years from date of purchase.

Improper installation, use of sending units other than CI's or attempted repair or adjustments by other than CI shall void this warranty. Disassembly of any instruments or senders for whatever reason shall specifically void this warranty.

It's always easy to look to a part for an issue with your set. Before you conclude that a part may be bad, thoroughly check your work. Today's semiconductors and passive components have reached incredibly high reliability levels, but there is still room for error in our human construction skills. However, on rare occasions a sour part can slip through. Please be aware that testing can usually determine if the part was truly defective or damaged by assembly or usage. Don't be afraid of telling us that you "blew it", we're all human and in most cases, replacement parts are very reasonably priced.

Purchaser requesting a product to be repaired or replaced under warranty must first call CI at 1-800-575-0461 before the return of defective part. Send defective part to 826 Moll Drive, Boyne City, MI 49712, USA. Include a written description of the failure with defective part.

Purchaser agrees and accepts that under no circumstances will a warranty replacement be furnished until CI has first received, inspected, and tested the returned part.

All other warranties expressed or implied are hereby excluded including any implied warranty of merchandise and implied warranty of fitness for a particular purpose. The sole and exclusive remedy for breach of this warranty is limited to the replacement set forth above.

It is expressly agreed that there shall be no further remedy for consequential or other type of damage, including any claim for loss of profit, engine damage or injury.

### **TECHNICAL ASSISTANCE**

**1-800-575-0461**

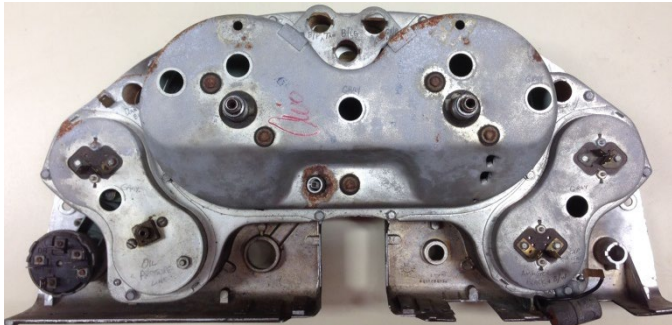
**OR**

**Visit our website for the latest in gauge design and updates to our installation manual**

**[www.classicinstruments.com](http://www.classicinstruments.com)**

## Mounting the Gauges

- 1) Remove the original gauge cluster from the instrument panel.
- 2) Remove the 10 screws located around the perimeter of the gauge housing and remove the old gauges from the housing. *Retain these screws to use when installing the new gauges.*



OEM Gauge Cluster



OEM Gauges Removed

- 3) Remove the lens holder and OEM lenses from the gauge housing. You will need to remove the 9 nuts securing the lens holder in the gauge housing.



OEM Housing with Lenses & Holder



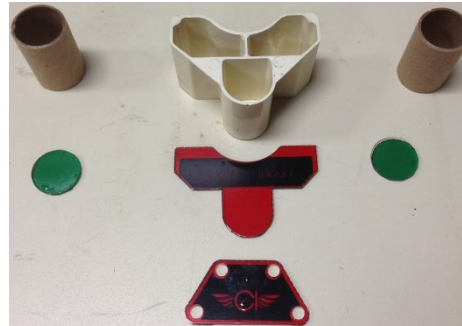
OEM Lenses and Holder Removed

- 4) Remove the OEM turn indicator cardboard tubes and green lenses. Also remove the center indicator (high beam, brake and lights) red lens. You will need to keep the center indicator plastic separator to use with the new gauge cluster.



OEM Parts to Remove from the Gauge Housing

- 5) Install the new center indicator lens (high beam, brake and lights) and plastic separator from the original gauge cluster. Also install the new green turn indicator lenses and cardboard tubes in the gauge housing.



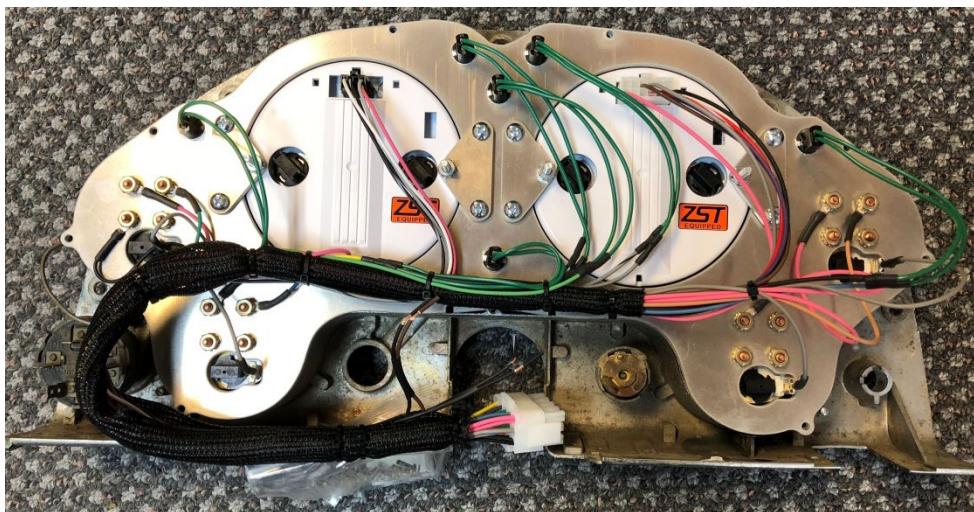
New Lenses / Tubes

- 6) Install the optional indicator lens in the gauge housing opening that originally housed the odometer. Use silicone to secure the lens in the housing.



Lenses / Tubes Installed

- 7) Insert the new gauge cluster into the housing and secure using the 10 screws (*saved from step 2*) around the perimeter.



Final Installation



# Gauge Cluster Wiring

- 1) Always disconnect the vehicle battery before wiring any gauge.
- 2) Connect a good chassis ground to the **Black** [Position 1] wire of the gauge cluster harness. *We recommend using a dedicated chassis ground (not stacked with other ground wires) to avoid possible problems caused by a bad ground.*
- 3) Connect dash light power to the **Grey** [Position 2] wire of the gauge cluster harness.
- 4) Connect a fused & keyed +12V power source to the **Pink** [Position 3] wire of the gauge cluster harness. *We recommend using a dedicated power source for the speedometer to avoid possible problems caused by bad “noisy” power.*
- 5) Connect right turn indicator power to the **Blue / White** [Position 4] wire of the gauge cluster harness.
- 6) Connect high beam indicator power to the **Lt. Green** [Position 5] wire of the gauge cluster harness.
- 7) Connect left turn indicator power to the **Lt. Blue** [Position 6] wire of the gauge cluster harness.
- 8) Connect the fuel sender (0-90Ω) to the **Tan** [Position 7] wire of the gauge cluster harness.
- 9) Connect the Classic Instruments oil pressure sender to the **Blue** [Position 8] wire of the gauge cluster harness.
- 10) Connect the Classic Instruments temperature sender to the **Dk. Green** [Position 9] wire of the gauge cluster harness.
- 11) Connect a tachometer signal to the **White** [Position 10] wire of the gauge cluster harness.

## **STANDARD POINTS & CONDENSER SYSTEM**

Connect the negative side of the coil (usually marked as “-”) to the tachometer signal wire.

### **GMC – HEI (High Energy Ignition System)**

Connect the “TACH” terminal on coil side of distributor cap to the tachometer signal wire.

### **MSD (Multiple Spark Discharge System)**

Connect the Tach signal on the MSD box to the tachometer signal wire.

### **VERTEX MAGNETO SYSTEM**

Connect the “KILL” terminal on the side of a Vertex magneto body to the tachometer signal wire. An external adapter such as an MSD “Pro Mag Tach Converter” #8132 may be required.

### **ACCEL IGNITION COILS**

Connect the negative side of the coil to the tachometer signal wire. CAUTION! Some Accel ignition coils require the tach signal wire to be connected to the “+” terminal on the coil! PLEASE carefully read Accel’s instructions before connecting ignition coil.

### **MALLORY IGNITION**

Connect the negative terminal side of coil (usually marked as “-”) to the tachometer signal wire.

### **ECM TACHOMETER SIGNAL**

Connect to the signal from the computer. The tachometer typically needs to be set on 4 cylinder setting.

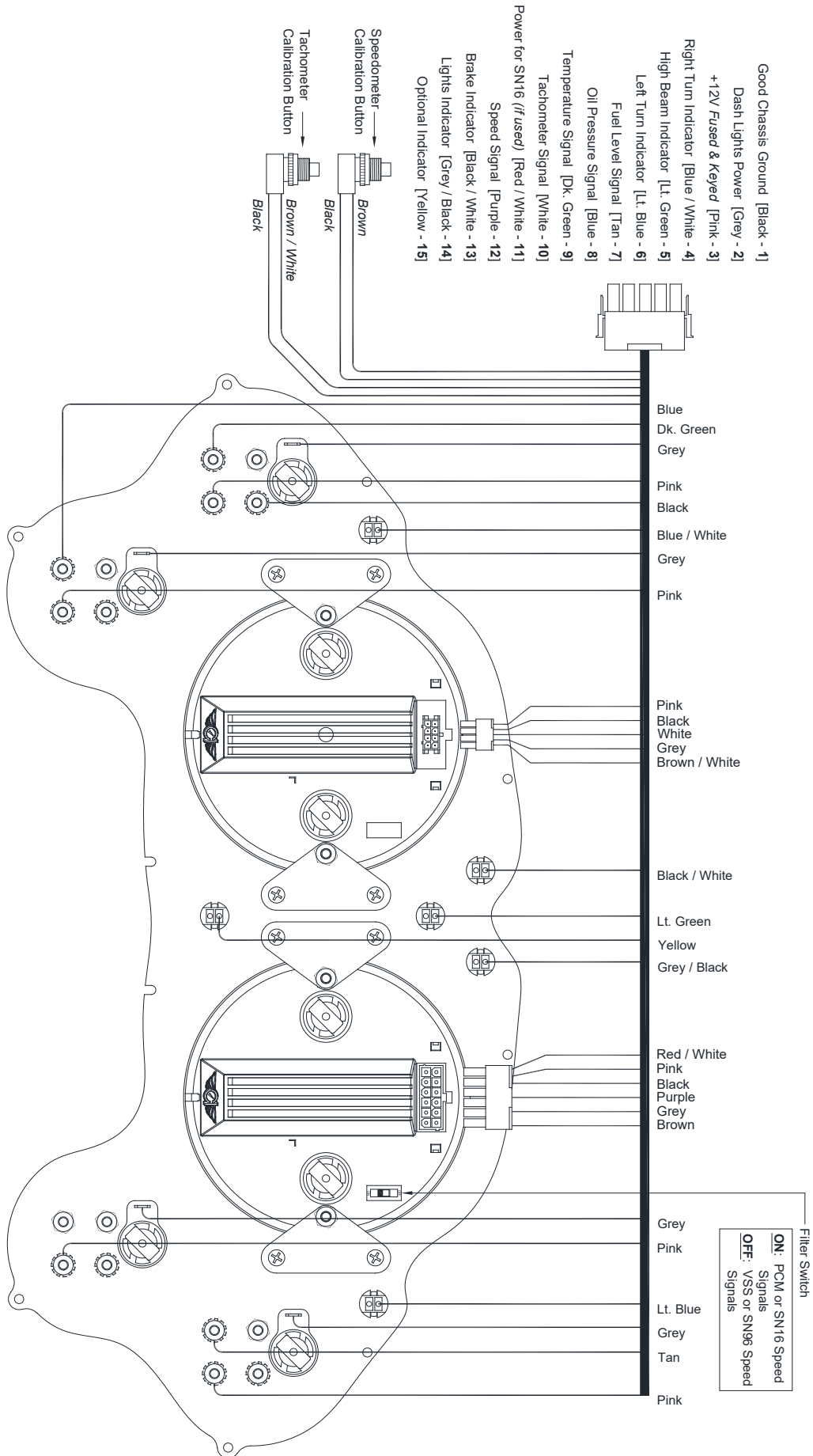
### **MULTIPLE COIL IGNITION SYSTEMS**

A tach adapter may be required for these ignition systems. A tach signal driver such as the MSD #8913, which produces a 12V square wave signal, is recommended. Please check with manufacturer for your specific application.

**NOTICE!** For all other ignition systems please look at the owner’s manual for that system.

- 12) Connect a speed signal to the **Purple** [Position 12] wire of the gauge cluster harness:
  - a. White signal wire from a pulse signal generator [SN16]
    - i. *Connect a good ground to the BLACK wire of the SN16.*
    - ii. *Connect the **Red / White** [Position 11] wire of the gauge harness to the RED wire of the SN16.*
  - [OR]
  - b. One (either) wire of an electronic transmission's 2-wire vehicle speed sensor [VSS].
    - i. *Connect a good ground to the other VSS wire.*
  - [OR]
  - c. Speedometer Signal wire of the vehicle computer [PCM].
- 13) Connect the brake indicator signal (*the signal provides a ground to trigger the indicator*) to the **Black / White** [Position 13] wire of the gauge cluster harness.
- 14) Connect the "lights" indicator signal (*the signal provides a ground to trigger the indicator*) to the **Grey / Black** [Position 14] wire of the gauge cluster harness.
- 15) Optional: Connect optional indicator power to the **Yellow** [Position 15] wire of the gauge cluster harness. *This can be any signal that provides +12V to trigger the indicator.*
- 16) Connect the loose Brown Speed calibration wire to one wire one of the included black calibration buttons.
  - a. *Connect the other wire of the calibration button to the loose black wire*
- 17) Connect the loose Brown / White Tach calibration wire to one wire one of the included black calibration buttons.
  - a. *Connect the other wire of the calibration button to the loose black wire*

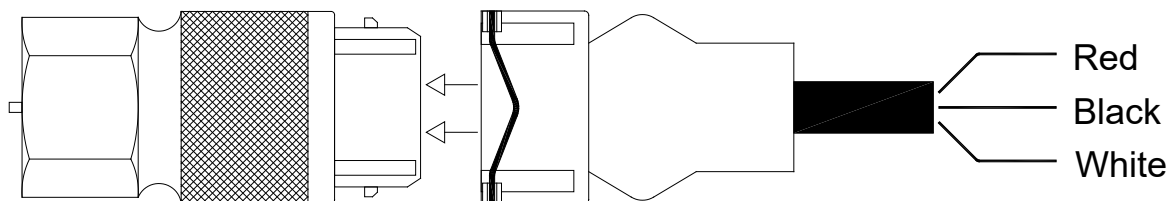
# Gauge Cluster Wiring Diagram





## Optional Pulse Signal Generator [SN16] Wiring

If necessary, attach the signal generator to the transmission speedometer gear housing (where the speedometer cable originally connected). Do not use excessive force to tighten. These signal generators produce approximately 16,000 pulses per mile (PPM).



**Red:** ----- Power (to **Red / White** wire of gauge harness)

**Black:** ----- Ground

**White:** ----- Signal (to **Purple** wire of gauge harness)

## Speedometer Calibration

Note: Before performing speedometer calibration, insure you have a good speed signal. Take a test drive and make sure the speedometer shows a speed (even though it may not be correct)! If the speedometer doesn't show a speed, troubleshoot the speed signal before attempting to calibrate the speedometer.

Only one calibration method is necessary to perform to calibrate the speedometer. Pick the method that works best for you.

- The "Instant" calibration method requires a GPS reference speed signal (or pace car). You will need to drive at 30mph. This method is convenient if the speedometer is more than 10mph off at a known 60mph.
- The "Real-time" calibration method requires a GPS reference speed signal (or pace car). This method allows you to drive at any known speed and make changes to the speedometer reading as you go. This method is best used if the speedometer calibration is less than 10mph off at a known 60mph.
- The "Measured Mile" calibration method requires you to drive a known mile. This is convenient when a GPS is not available to use as a reference and also if the calibration is off more than 10mph at a known 60mph. The speed at which you drive the known mile can be varied, a GPS reference or pace car is not necessary.

| Calibration Modes      |   |
|------------------------|---|
| Speedometer Indication | Calibration Mode                        |
| 50 MPH                 | Speedometer "Instant" Calibration       |
| 60 MPH                 | Speedometer "Real-time" Calibration     |
| 70 MPH                 | Speedometer "Measured Mile" Calibration |
| 80 MPH                 | Factory Defaults Reset Mode             |
| 90 MPH                 | Exit calibration Mode                   |

### ***Entering Calibration Mode:***

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) Start engine.
- 4) Release the pushbutton after the engine is started. The speedometer will indicate 50MPH.

### ***Speedometer "Instant" Calibration:***

*(steps 1-4 may be skipped if the gauge is already in calibration mode)*

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) Start engine.
- 4) Release the pushbutton after the engine is started. The speedometer will indicate 50MPH.
- 5) With the speedometer indicating 50MPH, press and hold the calibration pushbutton until the speedometer changes to 0 MPH. *If the speedometer pointer is not at 50MPH, tap the button to cycle the pointer through the calibration modes until it comes back to 50MPH.*
- 6) Drive the vehicle at exactly 30MPH using a GPS or pace car as a reference. Press and hold the pushbutton while traveling 30MPH for approximately 4 seconds until the speedometer moves up to 30MPH. The speedometer will now track your speed. Verify that the speedometer is now reading accurately.
- 7) If you are satisfied with the speedometer calibration, tap the pushbutton to get back to the calibration mode options. If you would like to re-do the calibration, press and hold the pushbutton to restart the Instant Calibration process.
- 8) When you are finished, tap the pushbutton (as many times as needed) to move the speedometer pointer through the calibration modes to get to the 90MPH (Exit Calibration Mode) option. With the pointer at 90MPH, press and hold the button for about 6 seconds until the speedometer moves down and starts indicating your actual speed. The speedometer calibration is now saved.

## **Speedometer “Measured Mile” Calibration:**

*(steps 1-4 may be skipped if the gauge is already in calibration mode)*

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) Start engine.
- 4) Release the pushbutton after the engine is started. The speedometer will indicate 50MPH.
- 5) Tap the calibration pushbutton twice to move the speedometer pointer up to 70MPH. *If you missed stopping the pointer at 70MPH, continue to tap the button to cycle the pointer through the calibration modes until it comes back to 70MPH.*
- 6) With the speedometer indicating 70MPH, press and hold the calibration pushbutton until the speedometer changes to 30 MPH.
- 7) Begin driving a known measured mile. *The speed at which you drive the mile does not matter.*
- 8) At the end of the mile, press and hold the pushbutton until the speedometer moves from 30MPH back up to 70MPH. *To get a more accurate calibration, stop at the end of the mile.*
- 9) If you are satisfied with the speedometer calibration, tap the pushbutton (as many times as needed) to move the speedometer pointer through the calibration modes to get to the 90MPH (Exit Calibration Mode) option. With the pointer at 90MPH, press and hold the button for about 6 seconds until the speedometer moves down and starts indicating your actual speed. The speedometer calibration is now saved.

## **Speedometer “Real-Time” Calibration:**

*(steps 1-4 may be skipped if the gauge is already in calibration mode)*

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) Start engine.
- 4) Release the pushbutton after the engine is started. The speedometer will indicate 50MPH.
- 5) Tap the calibration pushbutton once to move the speedometer pointer up to 60MPH. *If you missed stopping the pointer at 60MPH, continue to tap the button to cycle the pointer through the calibration modes until it comes back to 60MPH.*
- 6) With the speedometer indicating 60MPH, press and hold the calibration pushbutton until the speedometer changes to 0 MPH.
- 7) Begin driving a known speed using a GPS or pace vehicle as a reference.
- 8) Press and hold the pushbutton to slowly change the indicated speed. The first time the button is pressed will increase the speedometer reading. The next time the button is pressed will decrease the speedometer reading. The speedometer will alternate between increasing and decreasing speed each time the button is pressed and held.
- 9) Continue to press and hold the pushbutton until the speedometer is indicating the correct speed.
- 10) Once the correct speed is dialed in on the speedometer, wait 8 seconds without pressing the pushbutton to have the current calibration saved. *If you still need to adjust the speed after this 8 second timeout, press and hold the button to re-enter the “Real Time” calibration mode again.*
- 11) If you are satisfied with the speedometer calibration, tap the pushbutton (as many times as needed) to move the speedometer pointer through the calibration modes to get to the 90MPH (Exit Calibration Mode) option. With the pointer at 90MPH, press and hold the button for about 6 seconds until the speedometer moves down and starts indicating your actual speed. The speedometer calibration is now saved.

## **Reset Gauge Calibration to Factory Defaults:**

*(steps 1-4 may be skipped if the gauge is already in calibration mode)*

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) Start engine *(or just turn the key ON)*.
- 4) Release the pushbutton after the engine is started *(or the key has been turned ON)*. The speedometer will indicate 50MPH.
- 5) Tap the calibration pushbutton three times to move the speedometer pointer up to 80MPH. *If you missed stopping the pointer at 80MPH, continue to tap the button to cycle the pointer through the calibration modes until it comes back to 80MPH.*
- 6) With the speedometer indicating 80MPH, press and hold the calibration pushbutton until the speedometer changes to 90 MPH. The factory speedometer calibration is now set.
- 7) With the speedometer pointer at 90MPH, press and hold the button for about 6 seconds until the speedometer pointer moves down to zero.

# Tachometer Setup

## ***Set # of Cylinder Signal:***

1. Start with power off.
2. Press and hold pushbutton.
3. While pressing pushbutton, apply power to the gauge (starting vehicle not necessary).
4. Release pushbutton once power is applied.
5. Tachometer pointer will indicate 2000 RPM.
6. Tap the pushbutton to index the pointer to 4000 RPM “4-cylinder”, 6000 RPM “6-cylinder” or 8000 RPM “8-cylinder”.
7. Press and hold the pushbutton with the pointer indicating the desired setting (4000, 6000 or 8000) to set the signal type. Once set, the pointer will return to 0 RPM.

## ***Set Signal Type:***

1. Start with power off.
2. Press and hold pushbutton.
3. While pressing pushbutton, apply power to the gauge (starting vehicle not necessary).
4. Release pushbutton once power is applied.
5. Tachometer pointer will indicate 2000 RPM.
6. Press and hold the pushbutton (with tachometer reading 2000 RPM) until the pointer moves to indicate the signal type.
7. Tapping the pushbutton will cause the pointer to alternate between 5000 RPM “Low Voltage Signal” (*from an ECM*) and 6000 RPM “High Voltage Signal” (*from standard, HEI or CDI {MSD} ignitions*).
8. Press and hold the pushbutton until the pointer returns to 0 RPM to save the setting.

## ***Optional: Set Shift Light Trigger Point:***

1. Start with power off.
2. Press and hold pushbutton.
3. While pressing pushbutton, apply power to the gauge (starting vehicle not necessary).
4. Release pushbutton once power is applied.
5. Tachometer pointer will indicate 2000 RPM.
6. Tap the pushbutton to index the pointer to 3000 RPM.
7. Press and hold the pushbutton (with tachometer reading 3000 RPM) until the pointer moves to indicate the shift light trigger point.
8. Press and hold the pushbutton to change the RPM shown. The first time the pushbutton is pressed and held, the RPM shown will increase. The second time the pushbutton is pressed and held, the RPM shown will decrease. The RPM shown will alternate between increasing and decreasing each time the pushbutton is pressed.
9. Once the correct RPM shift light trigger point is shown, wait 8 seconds without pushing the pushbutton in order to save the setting. The pointer will return to 0 RPM.

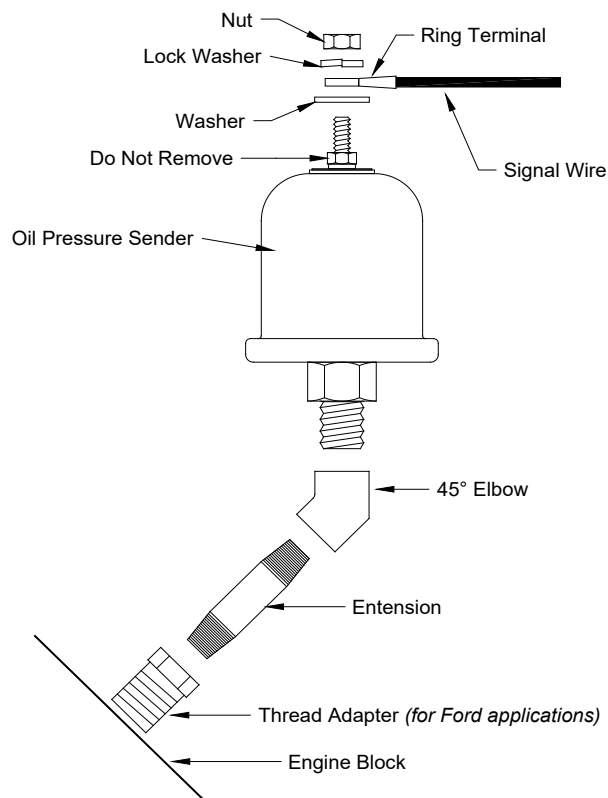
**Important: Turn power OFF to save changes**



# Oil Pressure Sender Installation

(Part No. SN52)

- 1) Disconnect battery before installation.
- 2) Only install Classic Instruments sending units when the engine is COLD.
- 3) DO NOT use Teflon tape on the threads. These threads are slightly tapered and designed to be self-sealing. The sender uses the threads for its ground connection and sealant may cause a poor ground causing inaccurate readings. If supplemental sealant is needed, we recommend using Loctite C5-A anti-seize. This is a copper based anti-seize which will allow a good electrical connection for the sender ground.
- 4) Connect a wire from the top terminal of the oil pressure sender to the **Blue** wire of the gauge cluster harness.
- 5) Tighten until snug. DO NOT OVER TIGHTEN!



**GM Installation:** The correct location on most GM V8-engines to install the oil pressure sender is under the distributor housing at the rear of the block.

Use the 2 piece bushing kit provided to allow the sender to be mounted at a 45-degree angle pointing towards the driver's knees. This allows the sender to clear the back of the intake manifold, the underside of the distributor housing and also the firewall.

**GM Installation – Big Block Engines:** We do NOT recommend installing Classic Instrument's oil pressure sender in the opening located just above the oil filter on some big block GM engines. This location may not be a full-pressure passage but instead a "by-pass" oil passageway. Installing our pressure sender at this location may result in some strange low-pressure readings under certain driving conditions. This does not indicate a defective instrument or sender! It simply means you need to move the sender to the correct location.

**GM Installation – LS Engines:** Install the sender in the oil bypass housing located just above the oil filter. The housing will need to be drilled and tapped to 1/8"NPT.

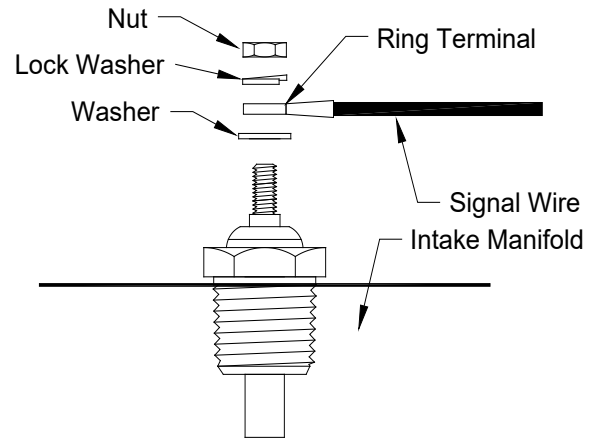


LS1 Oil Bypass Housing

## Temperature Sender Installation

(Part No. SN22, SN23, SN24, SN25 & SN12MM)

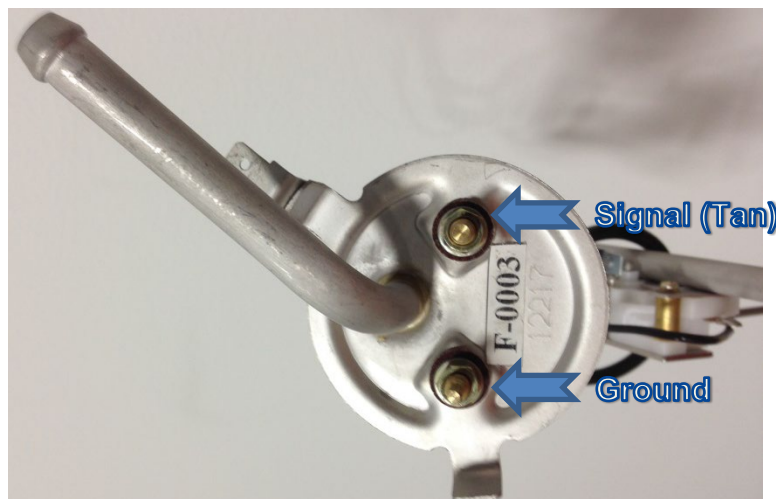
- 1) Disconnect battery before making any connections.
- 2) Install the Classic Instrument's temperature sending unit only when the engine is COLD!
- 3) DO NOT use Teflon tape on the threads. These threads are slightly tapered and designed to be self-sealing. The sender uses the threads for its ground connection and sealant may cause a poor ground causing inaccurate readings. If supplemental sealant is needed, we recommend using Loctite C5-A anti-seize. This is a copper based anti-seize which will allow a good electrical connection for the sender ground.
- 4) Install the temperature sender into the intake manifold of your engine as possible. Installing the sender in the engine cylinder head may cause inaccurate temperature readings.
  - a. On GM "LS" engines, the temperature sender mounts on the passenger side of the engine near the rear cylinder. A 12mm thread sender [SN12mm] is available to fit this location.
- 5) Connect a wire from the top terminal of the temperature sender to the **Dk. Green** wire of the gauge cluster harness.
- 6) Tighten until snug. DO NOT OVER TIGHTEN!



**Notice:** Avoid installing the temperature sender into the head of a late-model GMC engine. Even though the stock GMC sender may have been installed there, this opening is too close to the exhaust header and will most likely cause an improper reading.

## OEM Fuel Sender Wiring

- 1) Connect a signal wire to either terminal of the fuel sender. This wire should be connected to the **Tan** wire of the gauge cluster harness.
- 2) Connect a good ground wire to the remaining terminal of the fuel sender.
  - a. *The ground wire may have been connected to the outer spade terminal of the sender in the original wiring.*
- 3) A power wire (possibly light green from original wiring) is **NOT** needed with the new fuel gauge.



OEM Fuel Level Sender

# Universal Fuel Level Sender Installation

**Part #:** SN35 (240Ω-33Ω), SN36 (0Ω -30Ω), SN38 (0Ω -90Ω), SN39 (75Ω -10Ω) & SN40 (10Ω -180Ω)

- 1) For tank depths of 6" to 15-1/2", it will be necessary to remove the lower mounting bracket.
  1. Begin by removing the two screws and nuts from the lower mounting bracket. These will be discarded.
  2. Remove the two screws from the plastic rheostat housing. Save these screws to use later.
  3. Remove the plastic rheostat housing from the lower mounting bracket and then discard this portion of the mounting bracket.
  4. Reinstall the plastic rheostat housing to the upper mounting bracket and secure using the screws you removed in step "b". (for tank depths 6-7 inches, the top screw is not needed)
- 2) Adjust the float length and pivot point for the tank's depth. See diagram below.

